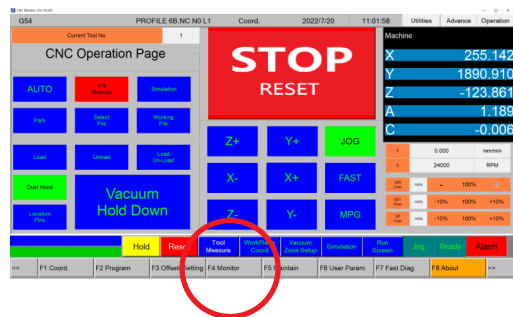


Changing Tool Diameter or Length

Accessing Monitor Page, Tool diameter or length screen press **ESC** 3 times

At any menu select **F4 Monitor** from the bottom tab line (Screen 1 picture)



Screen Picture 1

At monitor screen choose **F5 Tool Wear Set** (screen 2 picture)



Screen Picture 2

You can select a range of tools to view or change using the **page up / page down** buttons



Screen Picture 3

Changing values:

Select the value you want to change. It will highlight yellow

Input the new variable, which will show up in the blue command line (Screen picture 3)

Press Enter to update current variable

******Warning – Manually changing values can cause serious operational errors that can lead to machine damage and personal injury. Proceed with caution and test every new setting before proceeding. CNC Factory is not responsible for damaged caused by operator changes to the machine or settings******